

Fig. 1

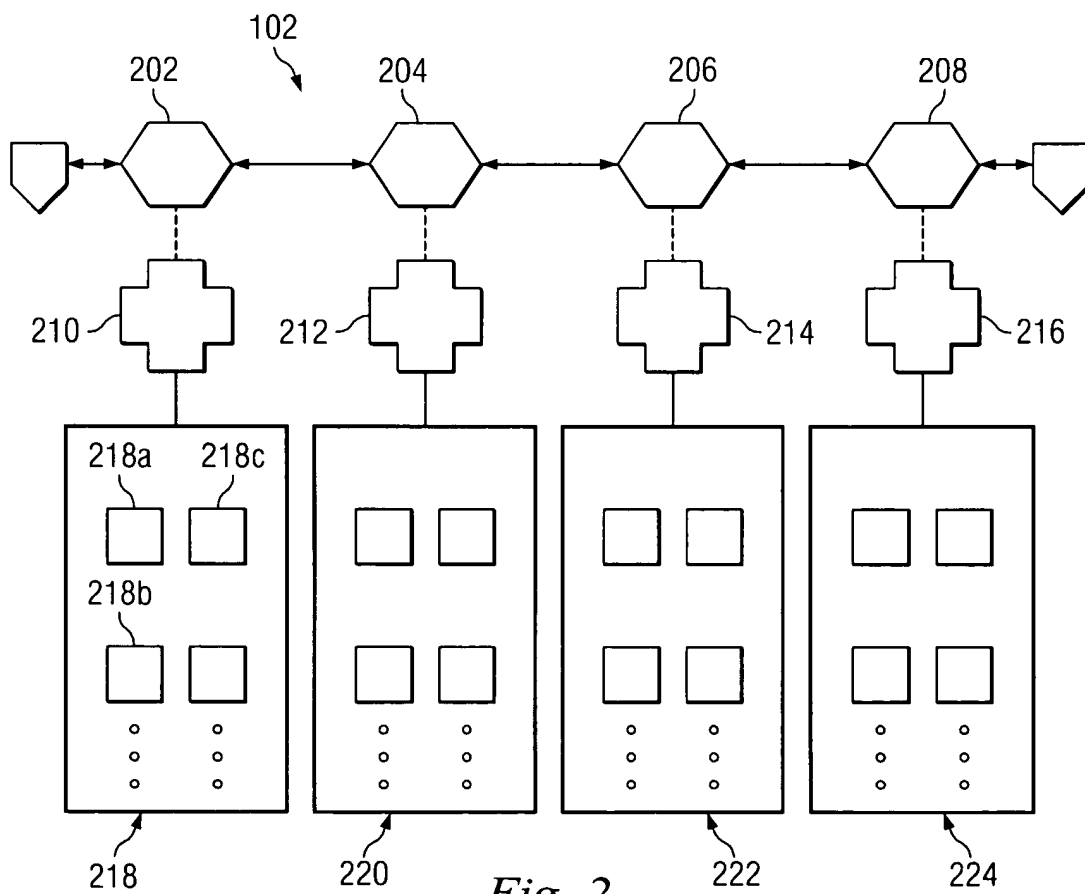


Fig. 2

24061.118
A METHOD FOR TARGET QUEUE TIME
CALCULATION IN MANUFACTURING PLANNING

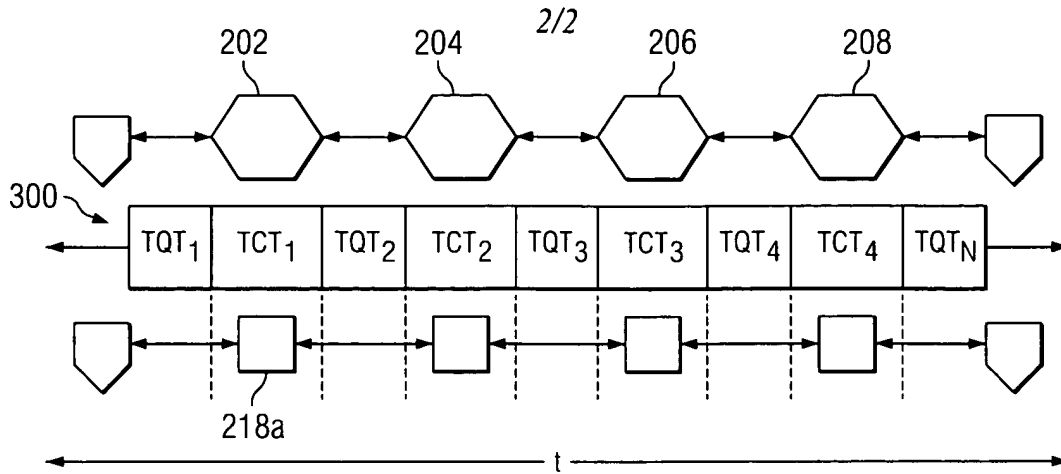


Fig. 3

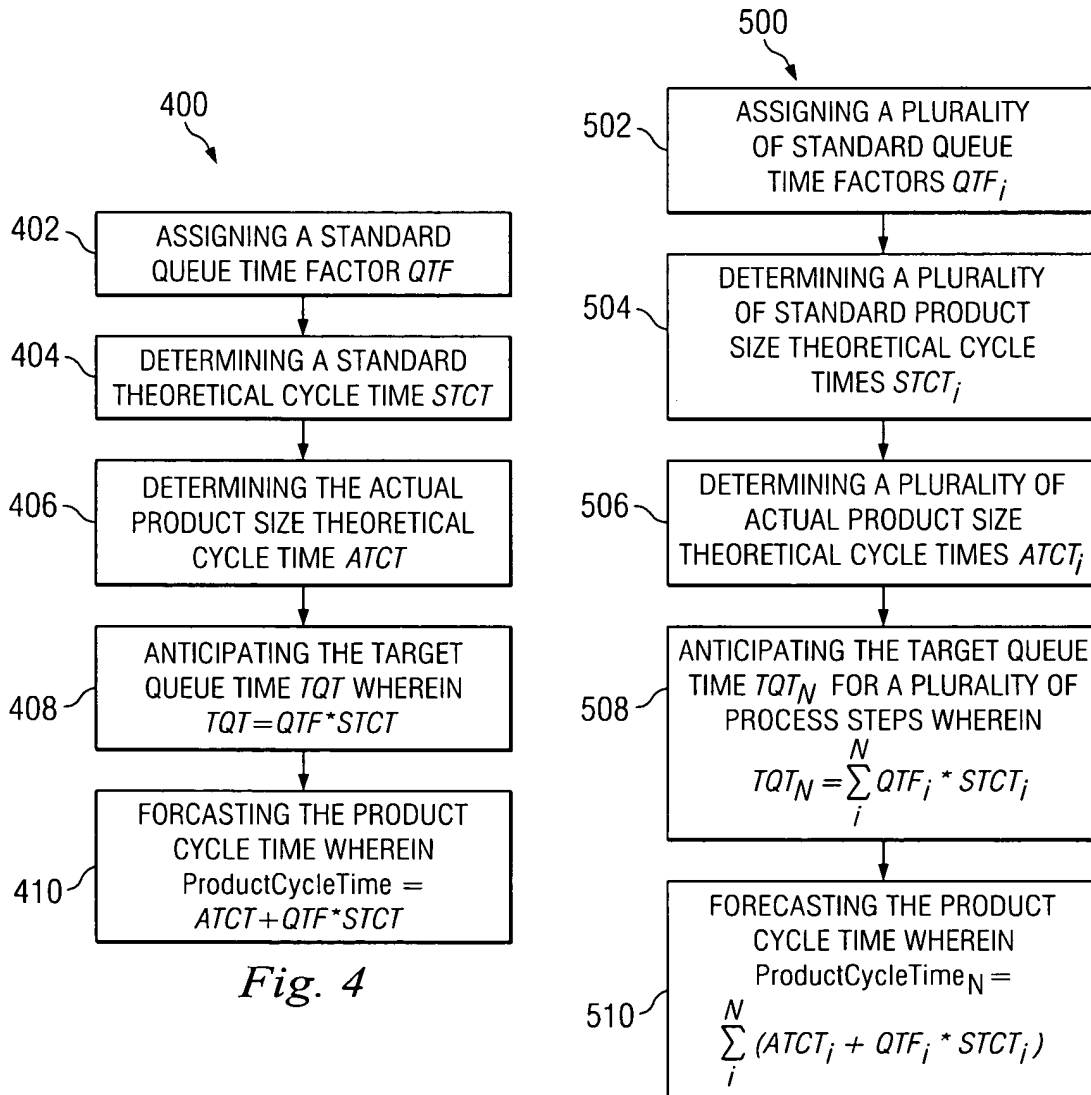


Fig. 5